
electrical switches which include a spring biasing member having a first position in which it biasly urges an electrical contact against a movable contact to make electrical contact therewith and a second position in which it does not biasly urge the electrical contact against the movable contact and electrically disconnect the contact from the movable

contact to establish the second position. Switches which include a spring biasing member between electrical contacts are known in the art.

However, many known switches do not have very low resistances and are simply not suitable for many uses. Further, these known switches are relatively expensive to manufacture. The invention provides an inexpensive switch

which is both a spring switch and a contactor switch. More particularly, the invention provides an improved switch assembly including a latching member which is adapted to be held by a spring member. The spring member has first and second positions thereof in which it does not biasly urge the latching member to separate a first contact from a movable contact and in which it does

biasly urge the latching member to separate the first contact from the movable contact. Thus, the spring member may be relatively inexpensively manufactured to have a first position and a second position. In one form of the invention, a spring member includes a mandrel which is adapted to be crimped in a tubular member and a pre-formed helical spring which is crimped around the

mandrel to axially bias the mandrel in the tubular member to urge the latching member into the second position thereof. In another form, the spring member includes a plurality of wires which are crimped to a wire mandrel and then to a tubular mandrel with each wire extending radially between the tubular and wire mandrels so that they all pull or bias the latching member to the

second position thereof. In still another form, a pre-formed helical spring is crimped directly around a tubular member. Firewood: Super Troopers, Office & Mark & Russell You can always find a great game to play with your friends and family. The Firewood board game is a great travel game that is designed to entertain the family at any getaway location. This is an

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